

MTS

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essen Prüfen Automatisieren www.mts.ch

Product category 14-TES Thermocouple Assemblies with Threaded Socket



Application Examples for Thermocouple Assemblies with Threaded Socket:

- Waste Recycling / Incineration
- Plant and Machine Construction
- Automobile Industry
- Chemical Industry
- Energy Production

14-TES

Thermocouple Assemblies with Threaded Socket

Thermocouple assemblies with threaded socket (14-TES) are used for common temperature measurement in low-pressure gaseous, liquid and plastic media environments, depending on the properties of protective tube and surrounding media up to a temperature of 1200°C.

A threaded socket is welded to the protective tube, providing for the stability of the process connector in this component assembly. Depending on the application, the socket is welded to the protective pipe either directly beneath the connection head or with a gap of 100 or 200 mm, for example.

The protective fittings are usually made from a single seamlessly drawn high-grade steel tube with a circular blank welded inside.

Optionally, our thermocouple assemblies with threaded sockets may be fitted with in an internal ceramic tube, which significantly increases the long-term stability and electrical insulation of the measuring thermocouple in many application scenarios.





(1) Connection Head

B (M24 x 1,5)	BUSH
BUS	BUZH
BUZ	NA
BBK	DL / MA (M10 x 1)
other	

2 Process Connector

	G 1 A
	G 1/2 A
	M18 x 1,5
	G 3/4 A
	M20 x 1,5
Combined:	M24 x 1,5 / G 1/2 A
	M10 x 1 / G 1/2 A
Othor	

Other

3 Outer Protective Tube Material / Dimensions

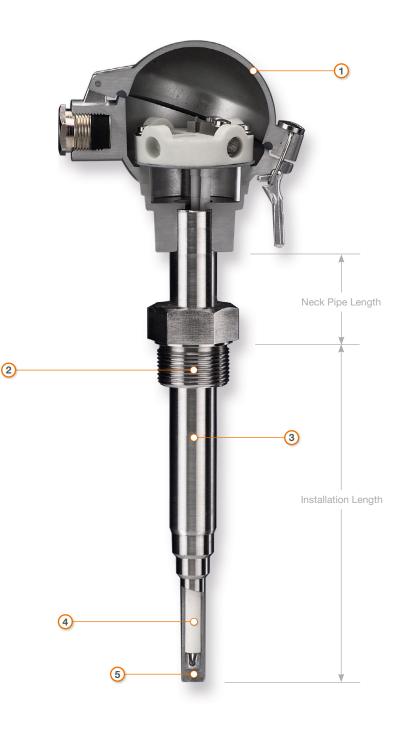
St. 35.8	Mat. No. 1.0305
Stainless Steel	Mat. No. 1.4571
X10Cr Al 24	Mat. No. 1.4762
X15CrNi Si 25 20	Mat. No. 1.4841
Inconel	Mat. No. 2.4816
Kanthal	
Diameter:	6 - 22 mm
Wall:	0,75 - 3 mm

Mineral-Insulated Gauge Slide

Thermocouple Type / Mantle Material:								
Fe-CuNi / L	1.4541							
Fe-CuNi / J	1.4541							
Nicrosil-Nisil / K	Inconel 2.4816							
Nicrosil-Nisil / N	Inconel 2.4816							
Gauge Slide:	1,5 - 6 mm							
Thermocouple:	1 - 3 mm							
Single or Double								

5 Configuration

Normal (Straight Protective Tube) Fast Reacting (Tapered Protective Tube): Tube Tip Diameter: 6-15 mm Example of a common implementation in this product line



Individual Solutions such as, for example materials, process connectors, accessories, etc.not listed here, are often viable. Please contact us for further information!

14 - TES // Screw-in thermocouples

				1	4 -							-							
			l	-	-							Insta	allati	on len	ath / Ne	eck pi	pe len	gth in m	ım
Connection h	ead														0				
B (M24 x 1.5)		1	BUSH			6													
BUS		2	BUZH			7													
BUZ BBK		3	NA DL (M	A (M10x1)		8 9													
DDN		4 5	Other			0													
Screw-in-thre	ad plug	1																	
Screwed plug,	combir	ed, M24 >	(1.5 / G	1/2 A			1												
Screwed plug,		ned, M10 >	(1/G1	/2 A			2												
Screwed plug							3											_	
Screwed plug							4												
Screwed plug							6												
Screwed plug							7												
Other							0												2
Outer protect	ion tub	e Materia	l / dime	nsions	No thern	nowell	99												
ø No	0.1.0305	No.1.4	571 No	0.1.4762	No.148	41 No	0.2.4816	Kanthal											
6 x 0.75	01	12		23	34		45	56								M	G N	lessted	hnik
8 x 1	02	13		24	35		46	57									~ S	chaffh	usen
9 x 1	03	14		25	36		47	58									C	I-8260 St	ein am R
10 x 1.5 11 x 1	04 05	15 16		26 27	37 38		48 49	59 50										lefon +41	
11 x 2	06	17		28	39		49	61							1	Nessen	rruten i	Automatis	ieren ww
12 x 1.5	07	18		29	30		51	62	1										
12 x 2.5	08	19		20	41		52	63											
15 x 2	09	10		31	42		53	64											
15 x 3 22 x 2	00	21 22		32 33	43 44		54 55	65 66											
Type/number	of ther	mocouple	es / shea	th materi	al / dian	neter													
		NiCr-Ni /		Fe-CuNi/	Ľ	Fe-CuN	li/J		Nisil / N										
		Alloy 600	2.4816			1.4541		Alloy 60	0 2.4816										
		Indard	uble	darc	ele	Jarc	ole	darc	ole										
	mm	Stano	Douk	Standard	Double	Standard	Double	Standard	Double										
	1,5	03	13	23	33	43	53	63	73										
Sheath						10		00	10										
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	2 3	05	15	25	35	- 45	- 55	- 65	- 75										
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measuring	2 3	05	15	25	35	- 45	- 55	- 65	- 75										
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